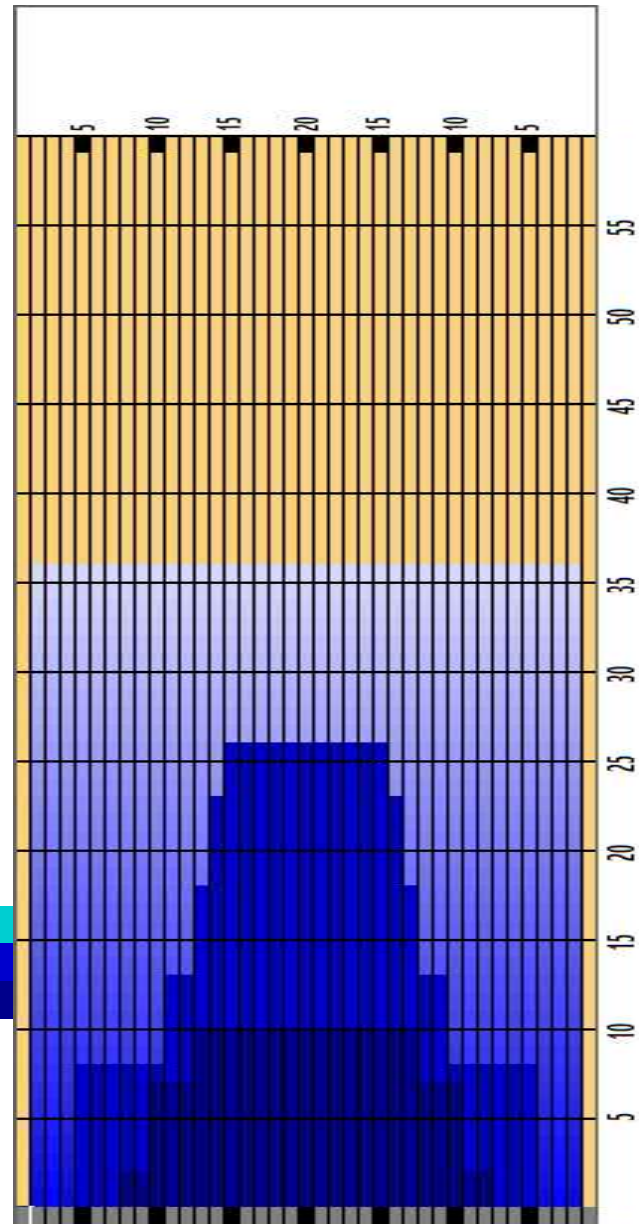


Oil Pattern Distance	36	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	5.95 mL	Reverse Oil Total	6.8 mL	Volume Oil Total	12.75 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	A	37	0.0	0.0	0.0	1850
2	8L	8R	1	18	A	25	0.0	2.5	2.5	1250
3	10L	10R	2	18	A	42	2.5	7.6	5.1	2100
4	13L	13R	1	18	A	15	7.6	10.1	2.5	750
5	2L	2R	0	18	A	0	10.1	24.0	13.9	0
6	2L	2R	0	30	A	0	24.0	36.0	12.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	36.0	26.0	-10.0	0
2	15L	15R	1	22	A	11	26.0	22.9	-3.1	550
3	14L	14R	2	18	A	26	22.9	17.8	-5.1	1300
4	13L	13R	2	18	A	30	17.8	12.7	-5.1	1500
5	11L	11R	2	18	A	38	12.7	7.6	-5.1	1900
6	5L	5R	1	18	A	31	7.6	5.1	-2.5	1550
7	2L	2R	0	18	A	0	5.1	0.0	-5.1	0



Cleaner Ratio Main Mix                      NA              Forward

Cleaner Ratio Back End Mix                NA              Reverse

Cleaner Ratio Back End Distance         NA              Combined



Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Designed for use in machines with the TRANSFER BRUSH conditioning system. Kustodian Walker, Ion, K Plus or transfer brush upgraded machines.

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	8.13	2.6	1.07	1.07	2.6	8.13

